INSTALLATION INSTRUCTIONS

PF-SRB SPLIT REPAIR FITTINGS

IMPORTANT

Please read all warnings and follow the installation instructions completely and carefully. Failure to do so may cause product failure, or result in environmental contamination due to liquid leakage into the soil, creating hazardous spill conditions.

WARNING

Using electrically-operated equipment near gasoline or gasoline vapors may result in fire or explosion, causing personal injury and property damage. Be sure that the working area is free from such hazards and always use proper precautions.

1 Prepare the Sump Wall

Remove all components of the existing fitting. The bare sump wall and pipe should be exposed.



2 Dry Fit the Fitting

Dry fit the repair fitting on the pipe to ensure a good fit.



3 Mark the Sump Wall

While the fitting is being dry fit, mark the flange diameter onto the sump wall.

This will be the guide for prepping the sump wall.





4 Scuff the Sump Wall

Using 80# or coarser abrasive, scuff the sump wall. Abrade the area 1" past the guideline created in the previous step.



5 Scuff the Pipe

Using 80# or coarser abrasive, scuff the pipe. Abrade 1" past area that will be covered by adhesive. Sand this area by hand.



6 Scuff the Penetration Fittings

Using 80# or coarser abrasive, scuff the bonding areas of the penetration fittings. Abrade 1" past area that will be covered by adhesive. Sand this area by hand.



7 Clean the Bonding Areas

Using acetone, remove all debris and contaminants form the sump wall and piping.



8 Mix the Adhesive

Dry fit the repair fitting on the pipe to ensure a good fit.



9 Apply Adhesive to the Fitting

Using a brush, coat the bonding areas of the repair fitting with a generous layer of adhesive. Enough adhesive must be applied to fill any existing voids.



10 Apply Adhesive to the Sump Wall and Pipe

Using a brush, coat the bonding areas of the sump wall and pipe with a generous layer of adhesive. Enough adhesive must be applied to fill any existing voids.



Enough adhesive must be applied to fill any existing voids.



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11 Install the Repair Fitting

Press both halves of the fitting up to the sump wall and slip then band clamp around the fitting. Tighten the band clamp until the fitting clamps into place on the pipe. This will keep the fitting in place while the adhesive cures.



12 Fill Any Voids

Wipe excess adhesive around the fitting.



Make sure that all visible voids are filled with adhesive.



13 Remove Any Excess Adhesive

Using acetone, remove any excess adhesive that remains on the sump wall and fitting.

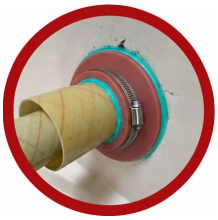
This results in a cleaner installation and allows for easy product identification.





14 Allow the Adhesive to Cure

The adhesive must fully cure before disturbing or testing the repair in any way.



SRB SERIES REPAIR FITTINGS

PCI SRB Series Split Repair with Band Clamp Fittings restore watertight seals where existing piping and conduit pass through containment sump walls. The split design allows installation around existing lines, simplifying repairs.

Built from 100% fiberglass and compatible with double wall containment systems, the SRB Series combines permanent bonding with features that support installation and field modification.



PF-SRB-1F-C8